Applicable	e standard								
	Operating		-35°C to +85°C(Note		orage	-10°C to +60°C(N	ote3)		
Rating	temperature range Operating		20 % to 80 % (Note		mperature range orage	40 % to 70 %(No			
	humidity range				midity range	+0 /0 to 10 /0(Nt	40 % to 70 %(Note3)		
	Voltage Applicable Connector		150 V AC (DC)	С	urrent	1 A			
			1 DE 19- D9-175C 1		Applicable DF13(G)-2630		SCFA(**)		
					DF13-3032SCFA				
			Spec	cification	าร				
lte	em		Test method		Re	equirements	QT	AT	
Construc	tion								
General exan	al examination Visually and by measuring instrument. According to drawing.		ing.	X	Х				
//arking			d visually.				X		
	haracteris						X		
Contact resis	tance	100 m A (DC or 1000 Hz).			30 mΩ MAX.			_	
nsulation res	sistance	100 V DC.			500 MΩ MIN.			-	
oltage proof	f	500 V AC	for 1 min.		No flashover or breakdown.			<u> </u>	
Mechanio	cal charac	teristics			L			1	
Mechanical o		50 times insertions and extractions.			① Contact resista	① Contact resistance: 30 mΩ MAX.			
					② No damage, crack or looseness of parts.				
/ibration			y 10 to 55 Hz, single amplitude			① No electrical discontinuity of 1μs.			
Shock		0.75 mm, at 2 h, for 3 directions. 490 m/s ² duration of pulse 11 ms at 3 times for 3			② No damage, crack or looseness of parts.				
		directions					Х		
	nental cha				T -		-		
Rapid change of temperature		Temperature -55 \rightarrow 15 to 35 \rightarrow +85 \rightarrow 15 to 35 $^{\circ}$ C			_	① Contact resistance: 30mΩ MAX. ② Insulation resistance: 500 MΩ MIN.			
		Time $30 \rightarrow 2$ to $3 \rightarrow 30 \rightarrow 2$ to 3 min. Under 5 cycles.			No damage, crack or looseness of parts.				
Damp heat		Exposed	at 40 \pm 2 °c, 90 to 95 %, 96 h	1.		•	Х	_	
Steady state		.) 5 "			11.16.11		^		
Resistance to soldering leat		,	1) Reflow soldering « Reflow area »			No deformation of case of excessive looseness of the terminals.			
		250℃ MAX 10 sec MAX 230℃ MIN 60 sec MAX							
			≪ Preheating area ≫						
		170°C to 190°C 60 sec to 120 sec Put through in reflow furnace twice,							
			e in ambient temperature and						
			dity for 1 hour.						
		,	l soldering						
			ng iron temperature :300°C,						
			ng time : 3sec.						
Dalalarah ilib r			No strength on contact.			Oaldan aball assaula minimum at			
Solderability		Soldered at solder temperature, 245°c for insertion duration, 3sec.			Solder shall cover a minimum of 95 % of the surface being immersed.			_	
Remarks		1	,		1	<u>`</u>		1	
lote 1:Include	the temperature	e rising by c	urrent.						
Note 2:No con	Ü								
		_	storage for unused products befor- perature and humidity range is app		storage during transport	ation.			
Cour	Count Descript		ion of revisions Des		signed	Checked	Date		
6\		<u> </u>							
_	erwise speci	fid , refer	to IEC 60512.		Approved	HS. OKAWA	16. 05.	16	
	•				Checked	TS. FUKUSHIMA	16. 05.		
					Designed	15. FUNUSIIIMA	10.00.	14	

	Count	Description of revisions		Des	ignea		Спескеа	Date
$\sqrt{0}$	7							
Unless otherwise specifid , refer to IEC 60512.					Approved		HS. OKAWA	16. 05. 16
				Checked		ecked	TS. FUKUSHIMA	16. 05. 14
					Designed		YK. YAMAGUCHI	16. 05. 14
					Drawn		MI. SAKIMURA	16. 05. 13
1	Note QT:Qualification Test AT:Assurance Test X:Applicable Test			Drawing no.		g no.	ELC-367982-82-00	
1	rs	Specification sheet		Pa	rt no.	DF13EA-*DP-1. 25V		(82)
	. •	Hirose electric co., ltd.		Cod	de no.	CL536		<u>^</u> 1/1